

MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

	Form	Approved
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OMB No. 2120-0020

Office Identification

For FAA Use Only

Federal Aviation

Administration

INSTRUCTIONS: Print or type all entries. See FAR 43.9. FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions

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1. Aircraft	Serial No.				Nationality and Registration Mark					
	NAV-4-2313B			· · · · · · · · · · · · · · · · · · ·	N5413K					
	Name (As shown o	Name (As shown on registration certificate)			Address (As shown on registration certificate) 5780 Balmoral Drive					
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Date 6-2-03				Signature of Authorized Individual Hondus						
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Pursuant to th	e authority given pe	rsons specified below			Million J. Coption 1	spected in the m	anner pr	escribed by th	ne	
Administrator	of the Federal Aviat	ion Administration an	nd is	x APPROVED	o REJECT	ED	1000			
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BY FA	A Designee	Repair Station	(ne	Person Approved Transport Canad Airworthiness Gro	a		on team	gree Outeness	Sparence (Inc.)	
Date of Approval or Rejection 6-2-03 Certificate or Designation No. A.P. 2020552 I.A.				Signature of Auth	orized Indivi	dual 193	rdu	2	er en	

NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished

(If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

Description of alteration: A previously installed remote magnetic compass and indicator (337 dated 8/26/1957) was removed for this alteration. This alteration installs a Rocky Mountain Instrument model "µ-Encoder" in the instrument panel and an associated a remote flux gate compass unit. This unit supplies supplemental air-data information only. The unit is not a required item and does not replace any required primary instrument.

Description of work: Installed μ-Encoder instrument at location 5a (see attached N5413K Panel drawing), outside air temperature probe located in the left engine cooling air inlet and remote flux gate compass located at 237.25 from datum point between frames 224 and 349.5. The installation was done in accordance with Rocky Mountain Instrument "μ-Encoder Operation, Programming & Installation Manual". An adapter plate was fabricated to mount the new flux gate compass unit in the location formerly occupied by the old syncro remote compass. No alteration to the aircraft structure was made to accomplish this installation.

This unit is connected to aircraft power by a dedicated 3A fuse (Buss PN: GMA-3) labeled "uEncoder". The fuse is located in a fuse block on the lower left side of the control panel. The total aircraft system electrical load does not exceed 80% of the generating capacity after this alteration. Connections to aircraft power comply with 23.1365 "Electrical cables and equipment" (a, d, e) and 23.1357 "Circuit protective devices".

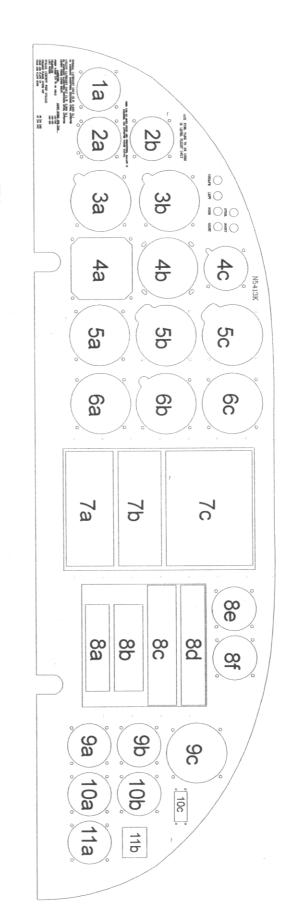
A check for interactions with other systems was made to comply with 23.1309 (a)(1). A placard reading "Not Primary" was placed adjacent to the instrument in compliance with 23.1301 "Function and installation" (b). Testing in compliance with 23.1325 "Static pressure system" and 91.411 "Altimeter and altitude reporting equipment tests and inspections" was performed.

A new weight and balance measurement in accordance with 43.13 chapter 10 has been done which includes this alteration.

INSTRUCTIONS FOR CONTINUED AIRWORTHINESS

- 1) Introduction: See above (Form 337 section 8).
- 2) **Description:** See above (Form 337 section 8).
- Control: Operation of the μ-Encoder is covered in the "μ-Encoder Operation, Programming & Installation Manual".
- 4) Servicing information: Not applicable.
- 5) **Maintenance Instructions:** This unit should be calibrated to correspond to the primary flight instruments in compliance with 23.1325 "Static pressure system" and 91.411 "Altimeter and altitude reporting equipment tests and inspections".
- 6) Trouble shooting information: Not applicable.
- 7) Removal and replacement information: Unit is attached with 4-#6-32 flat head screws. Disconnect the D connector on the rear of the uEncoder. The remote flux gate compass is attached by 3-#8-32 pan head screws. Disconnect the modular connector. If the aircraft is to be returned to service without these units installed, insure that cables and connectors are secured out of the way of flight controls.
- 8) Diagrams: Not applicable.
- 9) Special inspection requirements: Not applicable.
- 10) Application of protective treatments: Not applicable.
- 11) Data: No structural fasteners were used in the installation of this unit.
- 12) List of special tools: No special tools are required to install or maintain any components associated with this alteration.
- 13) For commuter category aircraft: Not applicable.
- 14) **Recommended overhaul periods:** The unit should be returned to the factory every 60 months for recalibration.
- 15) Airworthiness Limitation Section: Placarded "Not Primary".
- **16) Revision:** A letter will be submitted to the local FSDO with a copy of the revised FAA Form 337 and revised ICA. The FAA inspector accepts the change by signing Block 3 of the 337.

x Additional Sheets are Attached



Material: 6061-T6 Thickness: 0.100"

Finish: Low reflectivity powder coating

Reg: N5413K SN: NAV-4-2313B

N5413K Panel

A FSCM NO. DATE 22 May, 2003 SHEET 1 of 1 DWG NO. NAV-2452781-13888 1.0

SCALE 1:5